

5TH CATEGORY - HISTORIC RACING GROUP S APPROVED VEHICLE SPECIFICATION

This form details the approved specifications of individual vehicle models in the 5th Category Historic car group. To be issued with an Historic Log Book, cars need to comply with these specifications, the physical appearance shown in the illustrations and the general historic rules as detailed in the current Motorsport Australia Manual.

Make of Car:	Lancia	Model:	Fulvia Sport Zagato
			Series I - 1.2 Sport Zagato
			Series I - 1.3 Sport Zagato Alu
			Series I - 1.3 Sport Zagato Acier
			Series I - 1.3S Sport Zagato
			Series II - 1.3S Sport Zagato
			Series II - 1600 Sport Zagato
Period of Original Manufacture:	Series I - 1.2 Sport Zagato – 1965 - 1967		
	Series I - 1.3 Sport Zagato Alu – 1967 - 1968		
	Series I - 1.	3 Sport Zaga	nto Acier – 1968 - 1969
	Series I - 1.	3S Sport Zag	ato – 1968 - 1970
	Series II - 1.	3S Sport Za	gato S2 – 1970 - 1972
	Series II - 1600 Sport Zagato S2 – 1971 - 1972		
Motorsport Australia Historic Group:	Sb		
Date of Issue of this Document:	31/12/2024		









Update Log

30/6/2022	Document layout	
31/12/2024	Inclusion of kerb and minimum racing weights	

1.1. CHASSIS

Description:	Platform
Period of Manufacture:	Series I - 1.2 Sport Zagato – 1965 - 1967
	Series I - 1.3 Sport Zagato Alu – 1967 - 1968
	Series I - 1.3 Sport Zagato Acier – 1968 - 1969
	Series I - 1.3S Sport Zagato – 1968 - 1970
	Series II - 1.3S Sport Zagato S2 – 1970 - 1972
	Series II - 1600 Sport Zagato S2 – 1971 - 1972
Manufacturer:	Lancia
Chassis Number From:	Refer Appendix
Chassis Number location:	RHS Engine bay bulkhead
Material:	Mild steel
Comments	None

1.2. FRONT SUSPENSION

Description:	Independent - do	Independent - double wishbone			
Spring Medium:	Transverse leaf	Transverse leaf			
Damper Type:	Telescopic		Adjustable:	No	
Anti-sway bar:	Yes	Yes		No	
Suspension adjustable:	No	No Method:			
Comments:	Spring rates and	Spring rates and ride height are free			

1.3. REAR SUSPENSION

a					
Description:	l ubular beam axle	Tubular beam axle			
Spring Medium:	Semi elliptic leaf				
Damper Type:	Telescopic		Adjustable	No	
Anti-sway bar:	Yes	Yes		No	
Suspension adjustable:	Yes	Yes Method:			
Comments:	Spring rates and ri	Spring rates and ride height are free			
1.4. STEERING					
Туре:	Worm and sector	Worm and sector		Lancia	
Comments	None				

1.5. BRAKES

	Front	Rear		
Туре:	Disc	Disc		
Dimensions:	257 mm	257 mm		
Material of drum/disc:	Cast iron	Cast iron		
No. cylinders/pots per wheel:	One or Two	One		
Actuation:	Hydraulic	Hydraulic		
Caliper make:	Dunlop			
Caliper type:				
Material:	Cast iron			
Master cylinder make:	Dunlop			
Туре:	Tandem			
Adjustable bias:	No			
Servo Fitted:	Yes			
Comments:	None			

Make:	Lancia	Lancia				
Model:	818					
No. cylinders:	Four				ation:	Transverse Vee
Cylinder Block-material:	Cast iro	n		Two/Fou		Four
Bore – Original - 1.2:	76.0 mm			Max allowe		77.5 mm
Stroke – original – 1.2:	67.0 mm			Max allowe		67.0 mm
Capacity – original – 1.2:	1216 cc			Max allowe		1264 cc
Bore – Original - 1.3:	77.0 mm			Max allowe	ed:	78.5 mm
Stroke – original – 1.3:	69.7 mm			Max allowe	ed:	69.7 mm
Capacity – original – 1.3:	1298 cc			Max allowe	ed:	1349 сс
Bore – Original - 1600:	82.0 mm			Max allowe	ed:	83.5 mm
Stroke – original – 1600:	75.0 mm			Max allowe	ed:	75.0 mm
Capacity – original – 1600:	1584 cc			Max allowe	ed:	1642 cc
Identifying marks:	On bellho 818 Series	-	Appendix			
Cooling method:	Liquid					
Comments:	None					
2.2. CYLINDER HEAD	•					
Make:	Lancia					
No. of valves/cylinder:	Two	Inlet	: One		Exhaust:	One
No. of ports total:	Eight	Eight Inlet: Four			Exhaust:	Four
No. of camshafts:	Two				Drive:	Toothed belt
Valve actuation:	Overhea	Overhead cam				
Spark plugs/cylinder:	One					
Identifying marks:	818540					
Comments:	None					
2.3. LUBRICATION						
Method:	Wet sur	np	Oil tank loca	tion:	N/A	
Dry sump pump type:	N/A		Location:		N/a	
Oil cooler standard:	No		Location:		N/A	
Comments:	Oil cool	er pern	nitted			
2.4. IGNITION SYSTEM						
Type:	Points. (Coil an	d Distributor			
Make:	Marelli					
Comments		Magnet	ti Marelli Distribu	itor S105C,		
		-	er 4206A Distribut			
		0	Kit: FK 316			
			nance Kit: CEK160			
	1600 Magnetti Marelli Distributor S 139A					
	Fitting Kit: FK720					
		Perform	nance Kit: CEK160	or CEK150		
2.5. FUEL SYSTEM Carburettor Make – 1.2, 1.3:	Solex		Model:		24001	
r arourottor $w/aka = 1.7, 1.2$	SUIEX		ivioaei:		34DOL	

Carburettor Make – 1.2, 1.3:	Solex	Model:	34DOL
			35PHH
Carburettor Make – 1.2, 1.3:	Weber	Model:	40
Carburettor Make – 1600:	Solex	Model:	C2 42DDHF
			C2 45 DDHF
Carburettor Make – 1600:	Weber	Model:	45 DCOE
Carburettor Make – 1600:	Dellorto	Model:	45 DHCA
Carburettor Number:	Two		
Size:			
Fuel injection Make:	N/A	Туре:	N/A
Supercharged:	No	Туре:	N/A
Comments:	None		

SECTION 3 - TRANSMISSION

3.1. CLUTCH

Make:	Volvo
	FTS
Туре:	Dry plate
Diameter:	200 mm
No. of Plates:	One
Actuation:	Mechancial – cable
Comments:	None

3.2. TRANSMISSION

Туре:	Manual, synchromesh
Make:	Lancia
Gearbox location:	Bolted to engine
No. forward speeds:	Series I – Four
	Series II - Five
Gearchange type and location:	Lever, central floor
Case material:	Aluminium
Identifying marks:	Plate LHS – 818 540, 818 740
Comments:	Ratios free

3.3. FINAL DRIVE

Make:	Lancia	Model:	Lancia	
Wheel drive method	Front			
Ratios:	Various			
Differential type:	Free	Free		
Comments:	Ratios free			
	Limited slip differ	ntial allowed		

3.4. TRANSMISSION SHAFTS (EXPOSED)

Number:	Тwo
Location:	Transaxle to front wheels
Description:	Individual driveshafts with inner and outer CV joints
Comments:	None

3.5. WHEELS & TYRES

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Wheel type - Original:	Cast alloy	Mataria	I - Original:	Magnesium alloy		
	Cast alloy			Magnesium alloy		
Wheel type - Allowed:	Cast alloy	Materia	I - Allowed:	Magnesium alloy		
Fixture method:	Bolt on	No. stuc	ls:	Four		
Wheel dia. & rim width	FRONT	-	REAR			
Original:	4 ½"x 14	1″	4 ½"x 14"			
Allowed	5"x 14	,	5"x 14"			
Tyre Section:						
Original:	145 SR 1	4	145 SR 14			
Allowed:	155 x 14" 15			155 x 14"		
Aspect ratio - minimum:	60% minimum aspect ratio.					
Comments:	5 ½ " Campagnola type optional on 1.3					
	Refer approved tyre list.					

4.1. FUEL SYSTEM

Tank Location:	Rear -under boot floor	Capacity:	38 litres	
Fuel pump, type:	Mechanical	Make:	Lancia	
Comments:	None			

4.2. ELECTRICAL SYSTEM

Voltage:	Twelve	Alternator fitted:	Series I – Generator Series II - Alternator
Battery Location:	Engine bay		
Comments:	None		

4.3. BODYWORK

Type:	Coupe	Material:		 Early ones - Aluminium bodyshell with aluminium or steel or epoxy resin front/rear bonnets, and aluminium or steel doors. Later ones – Steel bodyshell with aluminium bonnet, doors, and spare wheel hatch 1.3S - Very early versions of these Series 2 cars were fitted with Series I bodyshells with a separate spare wheel-hatch and smaller rear lights and aluminium bonnet and doors. Later versions have all-steel bodyshells, no spare wheel hatch, and larger rear lights 1600 - matte black radiator grille with chrome edges, black rubber over-riders on the bumpers, a matte black band on the engine bonnet, and new
				•
No. of seats:	Series I -1.2 – ⁻ Series I – 1.3 ar - Three		No. doors:	Two
Comments:	None			

4.4. DIMENSIONS

Track - Front:	1300 mm	Rear:	1280 mm
Wheelbase:	2330 mm	Overall length:	4090 mm
Approved Manufacturer's	825 kg		
kerb weight:			
Approved minimum racing	739 kg		
weight:			
Comments:	None		

4.5. SAFETY EQUIPMENT

Refer applicable Group Regulations

Appendix Chassis numbers

Vehicle	LHD	RHD	1966	1967	1968	1969	1970	1971	1972
1.2 Sport Zagato	818.132	818.133	1004 - 1155	1156 - 1202					
1.3 Sport Zagato Alu	818.332	818.333		1203 - 1870	1871 - 1911				
1.3 Sport Zagato Acier	818.332	818.333			1912 - 2803	2804 - 2804			
1.3S Sport Zagato	818.362	818.363			1001 - 1129	1130 - 2198	2199 - 2898		
1.3S Sport Zagato	818.650	818.651					1001 - 1338	1339 - 2925	2926 - 3600
1600 Sport Zagato	818.750	818.751						1001 - 1287	1288 - 1800

Engine numbers

Name	Version	LHD	RHD	Engine
FULVIA	1.2 Sport Zagato	818.132	818.133	818.130
FULVIA	1.3 Sport Zagato Alu	818.332	818.333	818.302
FULVIA	1.3 Sport Zagato Acier	818.332	818.333	818.302
FULVIA	1.3S Sport Zagato	818.362	818.363	818.303
FULVIA	1.3S Sport Zagato	818.650	818.651	818.303
FULVIA	1600 Sport Zagato	818.750	818.751	818.540